

## FRAME DATA SHEET

### PURO® Frame HEPA Holding Frame HEPA filter frames & accessories

# Purolator Filtration Systems

### Introduction

Purolator's PURO Frame HEPA holding frame is a 16-gauge galvanized steel HEPA holding frame that can be used to hold filters individually, or be used in multiple banks. All filters are held in place with individual clips to accommodate a 5-7/8" filter or an 11-1/2" filter frame.

Each PURO-frame HEPA holding frame is manufactured with several features of construction which support use in a variety of HVAC applications—including gasket or fluid seal—and ensure it will outperform the competition.

### Construction features

- Available in 16-gauge galvanized steel or Type 304 stainless steel. Contact factory for pricing.
- Mechanically controlled production guarantees sheared deburred preformed edges, mounting alignment dimples, and flush mitered/welded corners.

### Suggested specifications

1. Holding frames shall be the PURO-frame HEPA holding frame type.
2. These shall be constructed of 16-gauge galvanized or Type 304 stainless steel.
3. All corners shall be mitered, continuously welded and ground to form a smooth surface between the frame sealing surface.
4. All sheared edges of the frame shall be deburred prior to final assembly.
5. The holding frames shall have pre-punched mounting holds to assure proper alignment and assembly.

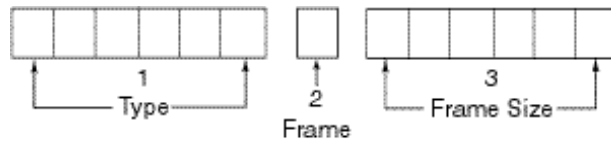


### Size availability (H x W x D)

24-5/8"	x	24-5/8"	x	8"
20-5/8"	x	20-5/8"	x	8"
12-5/8"	x	24-5/8"	x	8"
24-5/8"	x	24-5/8"	x	13-1/8"
20-5/8"	x	20-5/8"	x	13-1/8"
12-5/8"	x	24-5/8"	x	13-1/8"

## Ordering Information

The design and construction of Purolator Filtration Systems modules are coded with an assembly part number. The part number is divided into sections consisting of the following information:



### Section 1: Type of Product

PFHHFF = PURO Frame HEPA Holding Frame Fluid Seal  
 PFHHFG = PURO Frame HEPA Holding Frame Gasket Seal

### Section 2: Frame Material

G = 16-gauge galvanized sheet metal  
 S = 16-gauge stainless steel

### Section 3: Holding Frame Size

A six-digit designation for filter size also indicates holding frame size.

Designator	Actual Filter Size	Actual Holding Frame Size
242406	24" x 24" x 5-7/8"	24-5/8" x 24-5/8" x 8"
202006	20" x 20" x 5-7/8"	20-5/8" x 20-5/8" x 8"
122406	12" x 24" x 5-7/8"	12-5/8" x 24-5/8" x 8"
242412	24" x 24" x 11-1/2"	24-5/8" x 24-5/8" x 13-1/8"
202012	20" x 20" x 11-1/2"	20-5/8" x 20-5/8" x 13-1/8"
122412	12" x 24" x 11-1/2"	12-5/8" x 24-5/8" x 13-1/8"

## Filter Selection

Any gasket seal or fluid seal HEPA filter with the following characteristics can be used with the PURO Frame HEPA Holding Frame:

Frames: Galvanized Steel, Stainless Steel, or Particle Board  
 Seals: Fluid Seal or Gasket Seal  
 Media types: Standard Capacity or High Capacity

HEPA Fluid Seal Filter  
 in Galvanized Frame



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